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TEST REPORT

No: 201834527

Entrusted by: ZHEJIANG AOCI DECORATION MATERIALS Co., Ltd.

Sample Name: POLYCARBONATE HOLLOW SHEET

Test Type: Entrustment test

National Research Center of Testing Techniques for Building Materials



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Sample name	POLYCARBONATE HOLLOW SHEET	Test type	Entrustment test										
Entrusted by	ZHEJIANG AOCI DECORATION MATERIALS Co., Ltd.	Brand	ORIXON										
Manufacturer	ZHEJIANG AOCI DECORATION MATERIALS Co., Ltd.	Sample description	Luminous sheet										
Date of reception	Dec. 14th, 2018	Sample No.	_____										
Date of produce	_____	Batch No.	_____										
Model / Size	6m × 2.1m × 6mm	Quantity of Sample	1m × 1m, three blocks										
Test Standard	JG/T 116-1999 Multiwall polycarbonate sheets												
Test items	<table style="width: 100%; border: none;"> <tr> <td style="width: 50%;">1. tensile stress at yield</td> <td style="width: 50%;">2. flexural strength</td> </tr> <tr> <td>3. hardness (Shore A)</td> <td>4. temperature of deflection under load</td> </tr> <tr> <td>5. thermal coefficient of expansion</td> <td>6. impact resistance by a falling weight</td> </tr> <tr> <td>7. light transmittance</td> <td>8. ultraviolet transmittance(UV style)</td> </tr> <tr> <td>9. appearance</td> <td>10. cold bend</td> </tr> </table>			1. tensile stress at yield	2. flexural strength	3. hardness (Shore A)	4. temperature of deflection under load	5. thermal coefficient of expansion	6. impact resistance by a falling weight	7. light transmittance	8. ultraviolet transmittance(UV style)	9. appearance	10. cold bend
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7. light transmittance	8. ultraviolet transmittance(UV style)												
9. appearance	10. cold bend												
Test conclusion	<p style="text-align: center;">Test results of the product are satisfied with JG/T 116-1999</p> <p style="text-align: right;">Date of issued: Dec. 28st, 2018 (Seal)</p>												
Remarks:													

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Approved by: Verified by: Tested by:

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No.	Test items	Standard index	Test results	Single item determination
1.	tensile stress at yield, MPa	≥ 60	63.1	pass
2.	flexural strength, MPa	≥ 80	86.1	pass
3.	hardness (Shore A), HA	≥ 80	99	pass
4.	temperature of deflection under load, °C	≥ 125	127	pass
5.	thermal coefficient of expansion, °C ⁻¹	$\leq 6.5 \times 10^{-5}$	6.1×10^{-5}	pass
6.	impact resistance by a falling weight, damage number	1/10	0	pass
7.	light transmittance, % (two layers, colorless transparent)	≥ 75	75	pass
8.	ultraviolet satisfied ce(UV style)	0	0	pass
9.	appearance	Surface should be smooth, no air bubble, no crack, no obvious trace and so on. Stud should be symmetrical and no obvious incline.	satisfied	pass
10.	cold bend	board's surface must be bent in minimum radius without any crack.	satisfied	pass
Remarks: The items from one to five are tested using solid sheet of thickness 3.0mm provided by the truster.				

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